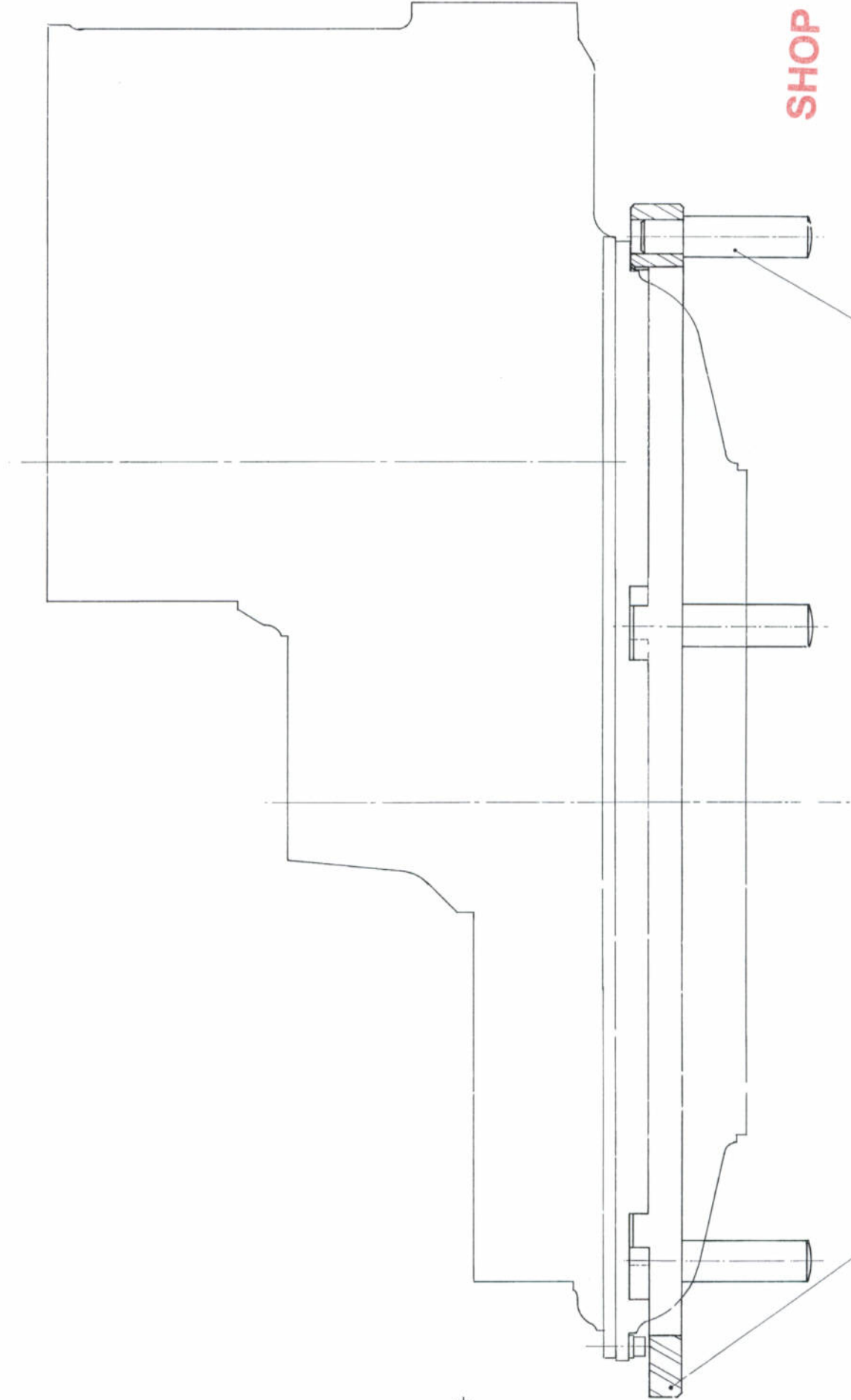


— SOUS ENSEMBLE 200 —  
SUB-ASSEMBLY 200



SHOP COPY

MODIFICATIONS		INDEX INDEX
SUPPRIME REP.105, 106 - AJOUTE REP.107 DELETED IT. 105, 106 - ADDED IT. 107	A	A
MODIFIE REP.101 MODIFIED IT. 101		B
SUPPRIME REP.102, 201 - AJOUTE REP.104, 202, 203 - MODIFIE REP.101 DELETED IT. 102, 201 - ADDED IT. 104, 202, 203 - MODIFIED IT. 101	C	C
AJOUTE TRADUCTION EN ANGLAIS ENGLISH TRANSLATION ADDED		D

B/ ZONE DE MARQUAGE DU N° D'IMMATRICULATION OUTILLAGE  
SUIVANT GUIDE DE PRODUCTION UPI019. (VOIR FOLIO 2)  
MARKING AREA OF THE TOOL P/N AS PER UPI019  
PRODUCTION GUIDE. (SEE SHEET 2)

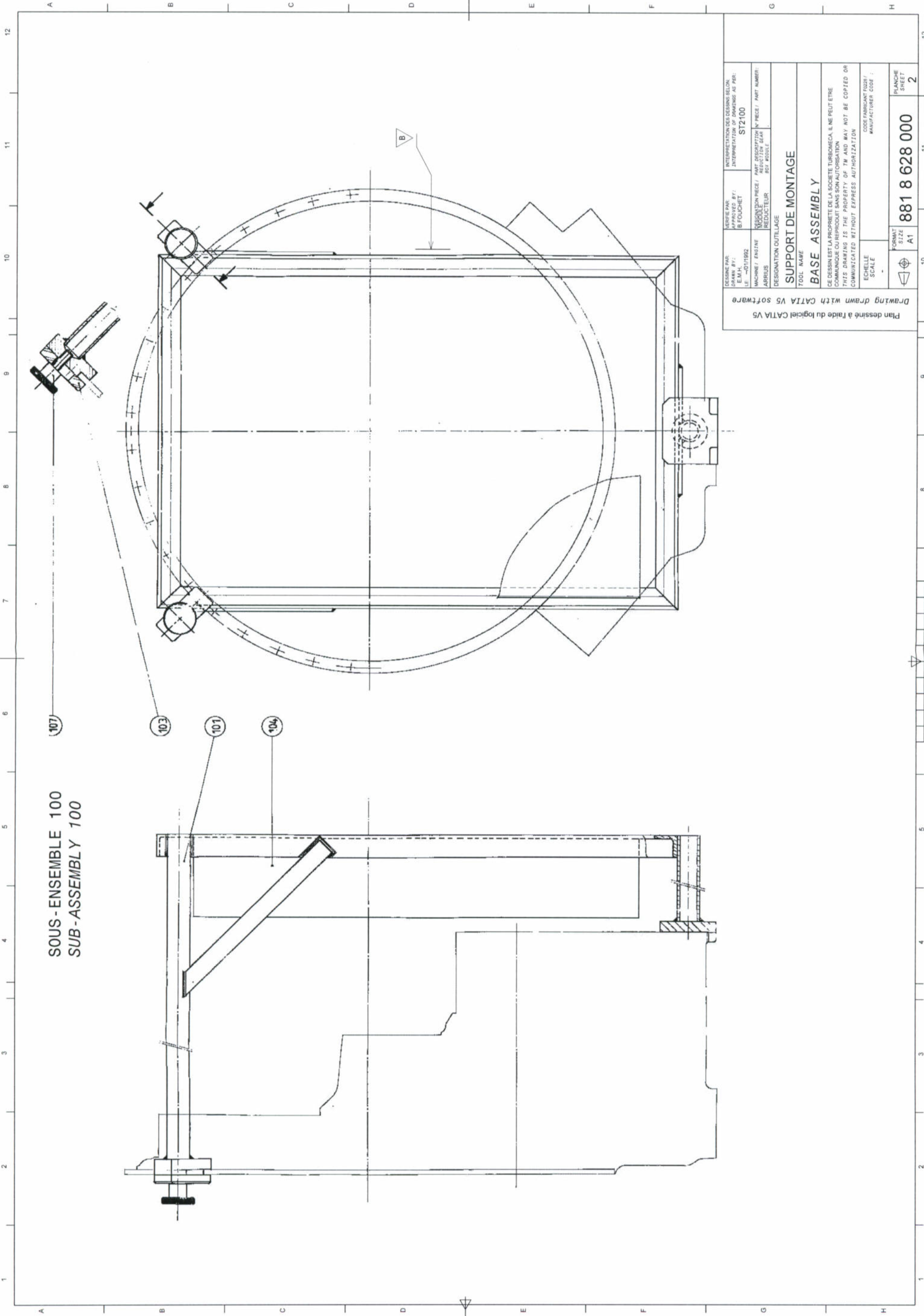
A LES COTES ET CRITERES DU PLAN REPERES ⊖ SONT A  
TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE".  
THE DIMENSIONS AND CRITERIA OF THE DRAWING  
INDICATED WITH ⊖ MUST BE COPIED ON THE  
"CERTIFICATE OF COMPLIANCE"

ALL DIMENSIONS ARE IN MILLIMETERS


PI	REP	QUANT	DESIGNATION / DESCRIPTION	MATIERE MATERIAL	Observations Comments
.	.	.	.	.	.
.	203	5	APPUI DE BRIDE CLAMP PAD	NORELEM	02130-16x50
4	202	1	SUPPORT SUPPORT	2017A	.
.	201	1	SUPPORT SUPPORT	2017A	.
.	.	.	BASE	.	.
.	200	.	SUPPORT CARTER ARRIERE REAR CASING SUPPORT	.	.
.	.	.	REAR CASING SUPPORT	.	.
.	.	.	.	.	.
.	107	2	VIS STRIEE M8 LG.20 SCREW WITH STRAIGHT-LINE KNURLS	NORELEM	06090-08x20
.	106	2	EGROU MOLETTE M8 KNURLED NUT M8	NORELEM	06010-106
.	105	2	GOUJON M8 LG.40 STUD M8 LG.40	NORELEM	07020-106
.	104	1	BAC 6 L (400x300x32) CONTAINER 6 L.	MANUTAN	267840
5	103	2	BRIDE FLANGE	2017A	.
.	102	1	BAC CONTAINER	ABS-GRIG	.
3	101	1	SUPPORT SUPPORT	GREY-ABS	.
2	100	.	SUPPORT SUR CARTER AVANT FRONT CASING SUPPORT	VOIR DETAIL REFER TO DETAIL	.

Plan dessiné à l'aide du logiciel CATIA V5  
Drawing drawn with CATIA V5 software

DESIGNE PAR DRAWN BY: E.M.H.	VERIFIE PAR CHECKED BY: B.FOUCHET	INTERPRETATION DES DESSINS SELON INTERPRETATION OF DRAWINGS AS PER: ST2-100	DATE
LE: -01/1982	REVISION PRECE / PART DESCRIPTION MODIFIEUR / REDUCTEUR BY / PART NUMBER:	DATE	DATE
MACHINE / ENGINE	DESIGNATION OUTILLAGE	DATE	DATE
APPUI	TOOL NAME	DATE	DATE
SUPPORT DE MONTAGE			
BASE ASSEMBLY			
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION			
ECHELLE SCALE 1/1	Turbomeca Groupe SAFRAN	CODE FABRICANT F028 / MANUFACTURER CODE :	DATE 1905/94
FORMAT SIZE A1	881 8 628 000	PLANCHE SHEET 1/5	DATE 04/08/92

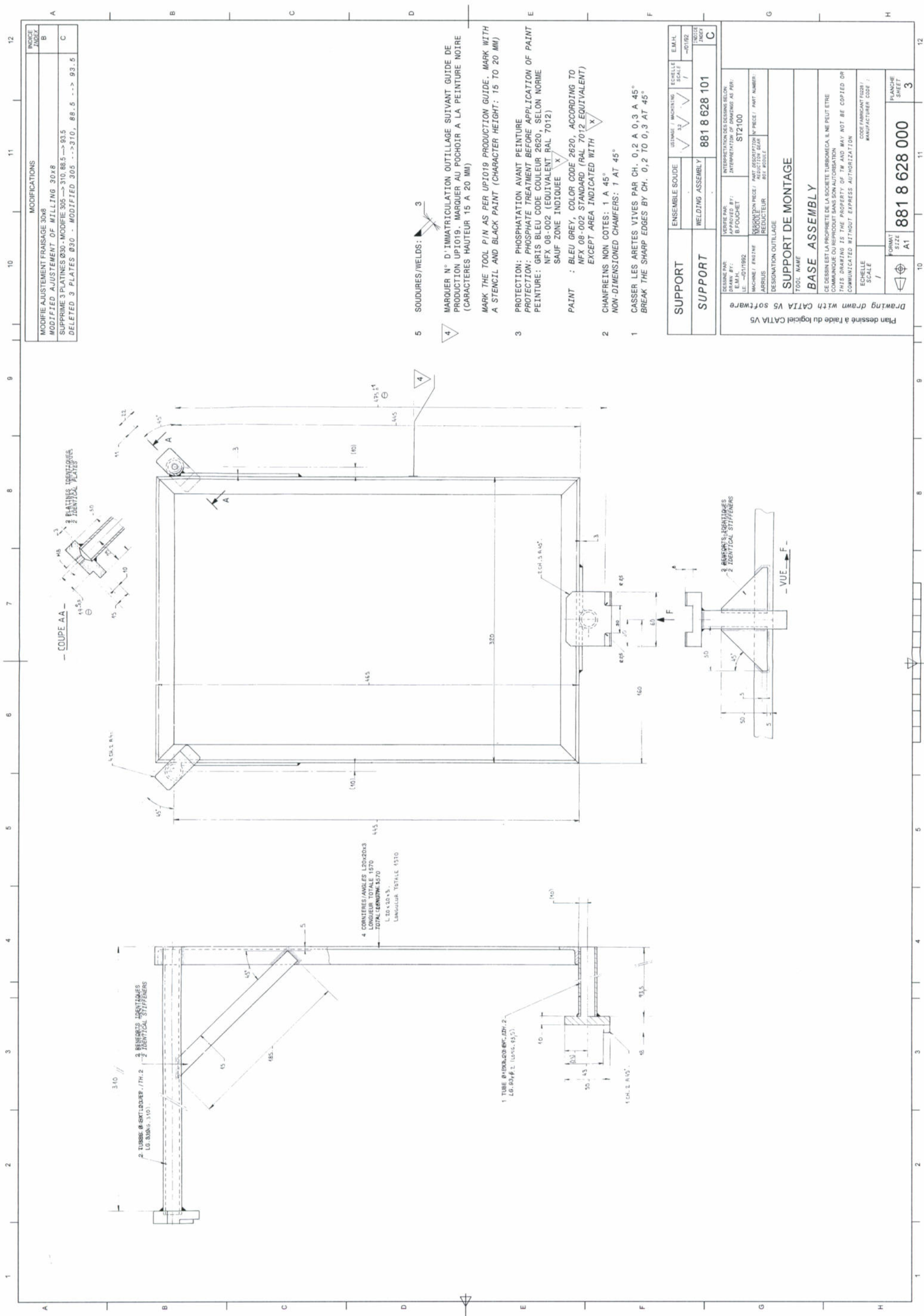


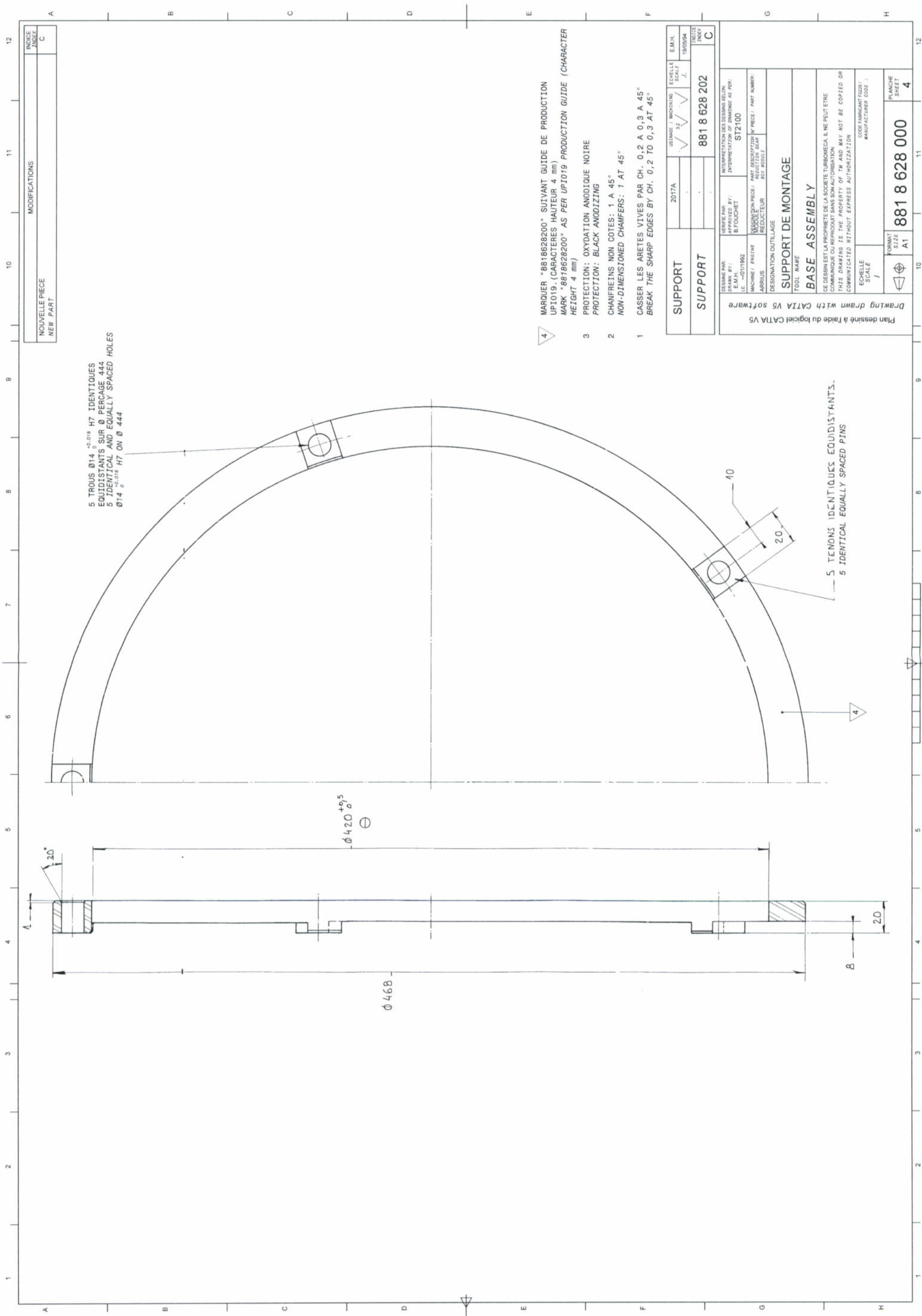
SOUS-ENSEMBLE 100  
SUB-ASSEMBLY 100

Plan dessiné à l'aide du logiciel CATIA V5				
Drawing drawn with CATIA V5 software				
DESINER PAR: DRAWN BY: E.M.H. LE -0011992		VERIFIE PAR: APPROVED BY: B.FOUCHET		INTERPRETATION DES DESSINS SELON INTERPRETATION OF DIMENSIONS AS PER: ST2100
MACHINE / ENGINE ARRIUS		DESIGNATION PIECE / PART DESCRIPTION REDUCTEUR ROT. MODULE		PIECE / PART NUMBER: REDUCTEUR ROT. MODULE
DESIGNATION OUTILLAGE				
SUPPORT DE MONTAGE				
TOOL NAME				
BASE ASSEMBLY				
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION				
ECHELLE SCALE		CODE FABRICANT FIG28 / MANUFACTURER CODE :		
-				
		FORMAT SIZE A1		PLANCHE SHEET 2

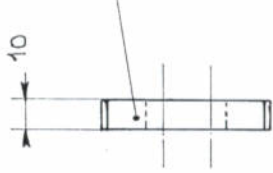
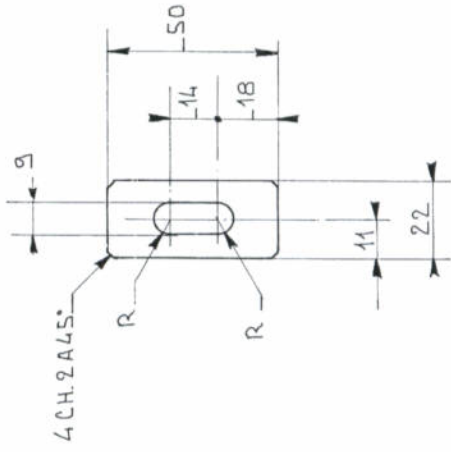
Plan dessiné à l'aide du logiciel CATIA V5  
Drawing drawn with CATIA V5 software









Plan dessiné à l'aide du logiciel CATIA V5  
Drawing drawn with CATIA V5 software



BRIDE	2017A		ECHELLE SCALE J.	E.M.H.
CLAMP		881 8 628 103	INDICE INDEX	

DRESSING DRAWN BY: DRAWN BY: DATE: 01/11/2002		VERIFICATION: APPROVED BY: B. FOUCHET		INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DIMENSIONS AS PER: S12100	
MACHINE: ENIGMAE ARRIS:		DESIGNATION PIECE / PART DESIGNATION: MOULIN REDUCTEUR REDUCTEUR		N° PIÈCE / PART NUMBER: REDUCTION GEAR BOJA MODULE	
DESIGNATION OUTILLAGES					
SUPPORT DE MONTAGE					
TOOL NAME					
BASE ASSEMBLY					
CE DESSIN EST LA PROPRIÉTÉ DE LA SOCIÉTÉ TURBOMECA. IL NE PEUT ÊTRE COMMUNIQUÉ OU REPRODUIT SANS SON AUTORISATION. THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION					
ECHELLE SCALE /		CODE FABRICANT 10203 / MANUFACTURER CODE :			
		FORMAT: A1		881 8 628 000	
		PLANCHE SHEET		5	

Plan dessiné à l'aide du logiciel CATIA V5  
Drawing drawn with CATIA V5 software

- 4 MARQUER "8818628103" SUIVANT GUIDE DE PRODUCTION UP1019. (CARACTERES HAUTEUR 4 mm)  
MARK THE TOOL "8818628103" AS PER UP1019 PRODUCTION GUIDE (CHARACTER HEIGHT 4 mm)
- 3 PROTECTION: OXYDATION ANODIQUE NOIRE  
PROTECTION: BLACK ANODIZING
- 2 CHANFREINS NON COTES: 1 A 45°  
NON-DIMENSIONED CHAMFERS: 1 AT 45°
- 1 CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45°  
BREAK THE SHARP EDGES BY CH. 0,2 TO 0,3 AT 45°